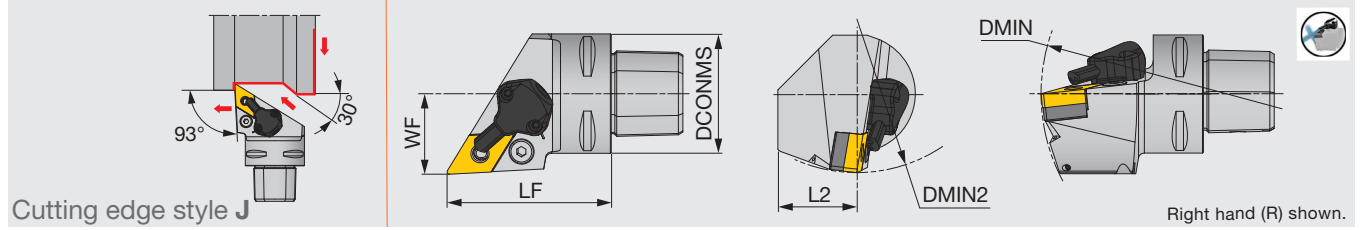


Lever-lock toolholder with TungCap connection, for negative 55° rhombic inserts, with high pressure coolant capability



Designation	DCONMS	LF	L2	WF	DMIN	DMIN2	RE**	Insert
C4PDJNR/L27055-1104-CHP	40	55	25	27	140	110	0.8	DN**1104...
C4PDJNR/L27055-15-CHP	40	55	25	27	140	110	0.8	DN**1504(06)...
C5PDJNR/L35060-15-CHP	50	60	32	35	165	110	0.8	DN**1504(06)...
C6PDJNR/L45065-1104-CHP	63	65	41	45	190	110	0.8	DN**1104...
C6PDJNR/L45065-15-CHP	63	65	41	45	190	110	0.8	DN**1504(06)...

**RE: Standard corner radius

INSERT SELECTION

Application	Precision finishing	Finishing	Medium cutting	Medium to heavy cutting
	Grade	NS9530	GT9530	T9215
Chipbreaker shape	TF	TSF	TM	TH
Cutting conditions	B006			

Application	Finishing	Medium cutting	Medium to heavy cutting
	Grade	T6120	T6130
Chipbreaker shape	SF	SM	SH
Cutting conditions	B008		

Application	Finishing	Medium cutting	Medium to heavy cutting
	Grade	T515	T515
Chipbreaker shape	All-round	All-round	All-round
Cutting conditions	B010		

Application	Precision finishing	Finishing	Medium cutting
	Grade	DX120	DX140
Chipbreaker shape	T-DIA	with rake T-DIA	P
Cutting conditions	B012		

Application	Precision finishing	Finishing	Medium cutting
	Grade	BX470	AH8005
Chipbreaker shape	T-CBN	HRF	HRM
Cutting conditions	B014		

Application	Precision finishing	Finishing
	Grade	BXM10
Chipbreaker shape	T-CBN	T-CBN
Cutting conditions	B016	

Reference pages: C-PDJNR/L-CHP: Inserts → B065 -, CBN → B172 -, PCD → B192 -

